## 1. Spring M ills:

a. For the general data set:

| One V ariable Summary | Days | A mount |
| :--- | ---: | ---: |
| Mean | 14.650 | $\$ 464.29$ |
| Std. Dev. | 7.221 | $\$ 378.06$ |
| Median | 13.000 | $\$ 320.00$ |
| Minimum | 2.000 | $\$ 140.00$ |
| Maximum | 39.000 | $\$ 2220.00$ |
| 1st Quartile | 9.000 | $\$ 240.00$ |
| 3rd Quartile | 19.000 | $\$ 510.00$ |



The number of days ranges from 2 to 39 . On average, 14.65 days have passed since the customer was billed. $50 \%$ of the customers were billed less than 13 days ago.

Amount of debt is within the range from $\$ 140$ to $\$ 2,220$. On average, a customer owes $\$ 464.29 .50 \%$ of the customers owe less than $\$ 320$.

Correlation coefficient equals to 0.489 and indicates moderate positive relationship. However, this number should be treated very carefully as the scatterplot indicates presence of two distinct populations within the group. It is advisable to divide the customers into two groups based on the amount they owe.
b. Two groups are introduced for further analysis: Small debtors - customers who owe between $\$ 0$ and $\$ 900$ and Big debtors - customers who owe more $\$ 900$.

The pivot table indicates that average of Days for Big debtors is significantly higher than for Small debtors.

| Average of Days | Days |  |  |
| :--- | :---: | ---: | ---: |
| A mount | $0-19$ | $20-40$ | Grand Total |
| $140-900$ | 11.0 | 25.3 | 14.1 |
| $>900$ | 14.9 | 24.2 | 19.2 |
| Grand Total | 11.3 | 25.0 | 14.7 |

For Small Debtors ( 250 customer owing in total $\$ 86,370$ ):

| One Variable Summary | Days | Amount |
| :--- | ---: | ---: |
| Mean | 14.100 | $\$ 345.48$ |
| Variance | 51.135 | 17819.25 |
| Std. Dev. | 7.151 | $\$ 133.49$ |
| Median | 12.000 | $\$ 300.00$ |
| Minimum | 2.000 | $\$ 140.00$ |
| Maximum | 39.000 | $\$ 750.00$ |



Correlation 0.780 indicates strong positive relationship.
For Big debtors (30 customer owing in total \$43,630):

| One V ariable Summary | Days | A mount |
| :--- | ---: | ---: |
| Mean | 19.233 | $\$ 1454.33$ |
| Variance | 38.323 | 86370.23 |
| Std. Dev. | 6.191 | $\$ 293.89$ |
| Median | 19.000 | $\$ 1390.00$ |
| Minimum | 3.000 | $\$ 930.00$ |
| Maximum | 32.000 | $\$ 2220.00$ |



Correlation 0.655 - moderate positive relationship.
c. As recently the company has faced a worrying situation with accounts receivable we have conducted the analysis of our customer base with regard to amount owed currently and number of days that has passed since the customer was billed.

If all the customers were exactly the same each customer would owe $\$ 464.29$ and would have been billed 14.65 days ago (the mean numbers for general group). However, the two distinct groups in the set can be seen and, for purpose of better analysis, we have separated the data into Small debtors ( 250 customers owing in total $\$ 86,370$ ) and Big debtors (30 customer owing in total $\$ 43,630$ ).

This division resulted in significant increase in correlation coefficient for both groups in comparison to the general population. Correlation coefficient values ( 0.780 and 0.655 ) indicate strong positive relationship between amount of debt and number of days. That means that customers who receive bigger amount of credit tend to pay later compared to the group's average. An average big debtor pays back later than the average small debtor (19.2 vs. 14.1 days on average).

It is recommended:
B To implement stricter credit policy and receivables collection for high amounts of credit for each group separately (e.g. more than $\$ 500$ for small debtors and more than $\$ 1,500$ for big debtors);

B To concentrate on big debtors as, on average, they pay later and own significant amounts (less than $11 \%$ of customers owe $33.6 \%$ of the total amount of receivables).

## 3. 'All-For-K ids':

i. Storage costs: one pack gets allocated the cost of renting $1.5 / 15=0.1$ feet ( $£ 10$ )

Let S be average stock throughout the year. Then annual holding stock cost is:

$$
0.15 * £ 2.50 * 365 * S+£ 10 * S=£ 146.9 * S
$$

Storage cost constitutes $10 \mathrm{~S} / 146.9 \mathrm{~S}=6.8 \%$ out of total holding stock cost.
ii. The quantity ordered should equal to 2 S . With the optimal order schedule the cost of orderhandling and shipment would offset the cost of holding one more additional day of stock:

$$
0.15 * 2.50 * S+(10 / 365) * S=30
$$

Solving we find $S=75$.
The optimal order should be $2 \mathrm{~S}=150$ packs and made every three working days.
iii. It has been assumed that when the new order is delivered the actual quantity on stock is zero. It is not very realistic with regard to real businesses because of demand fluctuations and safety stock that is usually kept.
iv. The annual number of orders placed by one store: $(300 * 52) / 150=104$

The annual number of orders placed by all stores: $104 * 120=12,480$
Annual savings: $12,480 * £ 10=£ 124,800$.
As the cost of the equipment is $£ 120,000$ the payback period is less than a year and it is recommended to buy the equipment.
V. If the manager chooses to increase the quantity ordered it would result in savings coming from discounts and decrease in order-handling fees as well as in increasing costs from holding extra stock.

If the new quantity is 500 , the savings would be $500 * £ 0.05+(500 / 150-1) * 30=£ 95$ The order cycle increases by $(500-150) /(300 / 6)=4$ days

The additional costs are $0.15 * 2.50 * 500 / 2 * 4+(10 / 365) * 500 / 2 * 4=£ 375$.
Conducting the similar analysis for lower limit of every range, we see that in all cases additional costs are higher than additional savings and the store's manager should keep the order level at 150 packs.

